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DART AEROSPACE LTD	Work Order:	21198
Description: Mounting plate	Part Number:	D2957
Dwg: D2957 Rev. B	Qty:	20

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	KJ	04.07.05	20
2	METAL	Cut blanks 10.500" long 1 blank makes 5 parts Material: 6061-T6 bar 1.25" x 0.50" Batch: M7872	SP	04/07/05	20
3	HAAS	Machine as per folio FA042	EP	04.09.16	20
4	QC	Inspect Level 2	EP	04.09.16	20
5	QC	Inspect Level 8	EP	04.09.22	20
6	METAL	Tumble & Deburr	EP	04.09.16	20
7	QC	Inspect Level 7	EP	04.09.22	20
8	STORES	Identify and stock	EP	04.09.22	20
9	EXPEDITING	Close W/O Cost / part: 5.81 546.04/09/23 (20)	EP	04.10.04	20

Rev	Date	Change	Revised By	Approved
A	97.02.21	New Issue	EC	
B	00.05.19	Added inspect level 8	EC	
C	00.08.09	New dwg rev B (mpp 2078)	EC	

RELEASED

EC 00.08.10

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

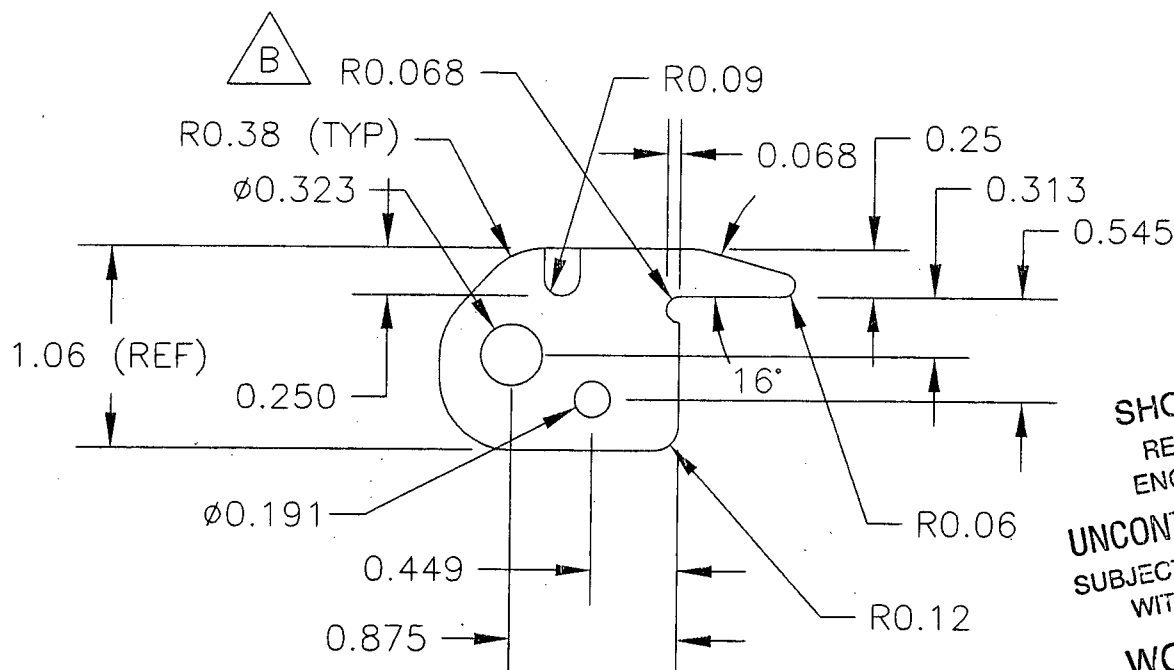
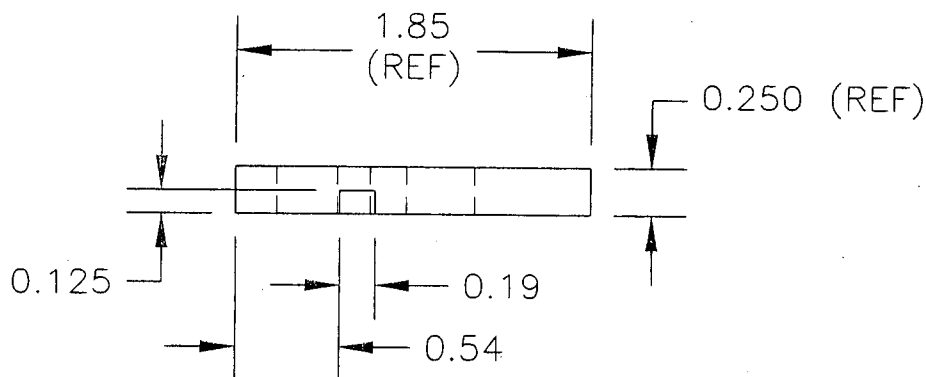
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06		TITLE MOUNTING PLATE	SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED
00.07.18 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21198

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR
QQ-A-250/11) 0.250 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 01, 2004
02:00 pm

Work Order No : 0021198
Project Name : D2957
Project For : WK433
Work Order Type : Main
Main WO Number :
House Part Number : D2957

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Mounting Plate
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 07-01-04
Est Finish Date : 08-11-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00